

Welding Certificate

NB2276-CPR-1090-2-012/13.006-03

Manufacturer	SSM GmbH Lüke-Smidt-Str. 5 26810 Westoverledingen
Facilities of the Manufacturer	SSM GmbH Lüke-Smidt-Str. 5 26810 Westoverledingen
Harmonized Standard	EN 1090-2, in the current edition
Execution Class and Standard	EXC 3 acc. EN 1993-1-1:2005/A1:2014
Welding process(es) <small>(acc. EN ISO 4063)</small>	111 (manual metal arc welding) 135 (MAG – metal active gas welding) 136 (Tubular cored metal arc welding with active gas shield)
Base Material(s) <small>(acc. CEN ISO/TR 15608)</small>	1.1,1.2,1.3,2.1,3.1 Acc. CEN ISO/TR 15608 and EN 1090-2, table 2 und 3 8.1 Acc. CEN ISO/TR 15608 and EN 1090-2, table 4, and authorization Z-30.3-6
Responsible welding coordinator <small>(first name, name, date of birth, qualification)</small>	Dipl.-Ing. Norbert Röhrl-Ployhar, 06/21/1970, EWE
Substitute <small>(first name, name, date of birth, qualification)</small>	Antonius Gerdes, 24.01.1967, special technical skills (S), according to EN 1090-2, table 14
Attestation	It is confirmed that, for base materials groups 1.1 and 8.1, and thickness up to 40mm, the WPQR is accepted in accordance with EN ISO 15610, EN ISO 15612 and EN ISO 15614-1.
Valid from	21.07.2019
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Darmstadt, 07/21/2019
Place and date of issue



Dipl.-Ing. J. Anders, IWE, SFI
Head of certification body

This certificate remains the property of ISIB Dr. Möll GmbH. The Manufacturer is obliged in the case that the certification conditions are no longer valid, in case of miss use, or in the case of annulment acc. to point 5.3 or 5.4 of the quality-management-handbook of the certification body, to give back this document.